#### Reliable Data Transfer: The Role of Hardware Flow Control in UART Systems

### Abstract

Universal Asynchronous Receiver-Transmitter (UART) is a widely-used serial communication protocol. It facilitates full-duplex communication between devices, enabling data transmission and reception without requiring a clock signal. However, to ensure reliable data transfer, especially in environments with variable data rates or processing speeds, flow control mechanisms are crucial. This document discusses UART flow control, detailing its types and implementation strategies for both hardware and software flow control, as well as the advantages of each approach.

#### **UART Flow Control Overview**

UART is a fundamental component in serial communication, facilitating data exchange between devices. Given its asynchronous nature, managing data flow is crucial to prevent data loss or overflow, especially in high-speed communication scenarios. Flow control mechanisms ensure that the transmitter does not overwhelm the receiver with data it cannot process in time.

There are two primary types of flow control:

**Software Flow Control**: Uses special characters within the data stream to control the flow of data.

**Hardware Flow Control**: Uses dedicated hardware lines to signal the sender to pause or resume data transmission.

## **Software Flow Control**

Software flow control uses in-band signaling with special characters (XON/XOFF) within the data stream to manage data flow.

### Implementation

To implement UART software flow control, start by defining the XON and XOFF characters and ensuring both the transmitter and receiver are programmed to recognize and respond to these characters appropriately. Next, implement buffer monitoring to track available space and trigger XON/XOFF transmission based on buffer thresholds. Finally, configure the UART driver or library to handle the XON/XOFF characters effectively, ensuring seamless communication within the protocol.

**XON (Transmit On)**: Typically represented by the ASCII character 0x11 (DC1), signals the transmitter to resume data transmission.

**XOFF (Transmit Off)**: Typically represented by the ASCII character 0x13 (DC3), signals the transmitter to pause data transmission.

### Advantages

Simplicity: No additional hardware or wiring is required.

**Flexibility**: Easy to implement and modify within the software, adaptable to different communication needs.

**Cost-Effective**: Reduces hardware costs by relying solely on software mechanisms.

### Disadvantages

CPU Overhead: Managing flow control in software increases CPU load.Potential Latency: The response time to XON/XOFF characters can introduce latency.Character Interference: Special characters may interfere with data if not properly managed, which can further slow down system communication.



Figure 1.1. Software Flow Control

# Hardware Flow Control

Hardware UART flow control uses additional physical lines in the UART connection, typically RTS (Request to Send) and CTS (Clear to Send), to manage the data flow between devices. These additional lines help regulate the transmission and reception of data by signaling when a device is ready to send or receive data. By using these dedicated wires, hardware flow control can efficiently manage data flow, reducing the risk of data loss or overflow, and ensuring smoother and more reliable communication between devices.

### Implementation

To implement hardware flow control, first ensure the UART peripheral supports RTS/CTS flow control and that the necessary pins are available on the microcontroller or UART module. Next, design the circuit by connecting the RTS pin of the transmitter

to the CTS pin of the receiver and vice versa. Finally, configure the software by enabling hardware flow control in the UART configuration settings of the microcontroller and adjusting the UART driver or library to manage RTS/CTS signals.

**RTS (Request to Send)**: An output signal from the transmitter indicating it is ready to send data.

**CTS (Clear to Send)**: An input signal to the transmitter indicating the receiver is ready to receive data.

DTR (Data Terminal Ready): Indicates the terminal is ready to communicate. DSR (Data Set Ready): Indicates the data set is ready to communicate.

### Advantages

**Reliable Communication**: Provides a robust mechanism for preventing data overflow without affecting the data stream, while minimizing data loss and buffer overflow. **Automatic Flow Control**: Offloads flow control management from the software, reducing CPU load.

**Low Latency**: Immediate hardware response to flow control signals ensures timely data management. Suitable for high-speed communication since it does not introduce additional characters into the data stream.

### Disadvantages

**Increased Complexity**: Requires additional wiring and careful handling of control signals.

**Limited Flexibility**: Hardware flow control is less adaptable to changes compared to software solutions.



Figure 1.2. Hardware Flow Control

Feature	Hardware Flow Control	Software Flow Control
Reliability	High	Moderate
CPU Load	Low	High
Implementation	Higher (additional hardware)	Lower (software-based)
Cost		
Flexibility	Low	High
Latency	Low	Potentially higher
Complexity	Higher (additional wiring)	Lower (simpler to implement)

# **Comparative Analysis: Hardware vs Software Flow Control**

# Conclusion

UART flow control is critical for ensuring reliable data transmission between devices, especially in scenarios with varying data rates or processing speeds. Both hardware and software flow control mechanisms offer distinct advantages. Hardware flow control provides robust and high-speed communication, while software flow control offers flexibility and cost-effectiveness. Implementing the appropriate flow control strategy depends on the specific requirements and constraints of the application.

# Lanner's Hardware UART Flow Control

In the field of UART communication, hardware flow control offers significant advantages over software flow control, particularly in terms of reliability, low latency, and reduced CPU overhead. Recognizing these benefits, Lanner has integrated hardware UART flow control into their EAI-I131, enhancing the device's performance and ensuring robust data transmission. By adding a dedicated chip for hardware UART flow control, Lanner's EAI-I131 minimizes data loss and buffer overflow, making it an ideal choice for applications requiring high-speed and dependable serial communication. This strategic enhancement highlights Lanner's commitment to delivering high-quality, reliable communication solutions that meet the demanding needs of modern technology environments.